



# Circuit Design for Micro-Electromechanical Resonators for Sensing Applications

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Ultra Low Power Analog Interfaces

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# Outline

- ❑ **Motivation and Previous Work**
- ❑ **Internal Resonator Background**
- ❑ **Readout Specifications and Implementation**
- ❑ **Proof of concept with Ethanol**

# Motivation for Gas Detection Systems

## □ Applications

- Health and environment monitoring



Pollution

## □ System requirements

- Highly sensitive
- Selective
- Scalable/Wearable
- Low Power



Breath

→ **Good candidate : MEMS-based oscillator sensor**

## Previous Work

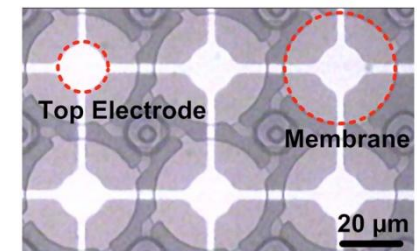
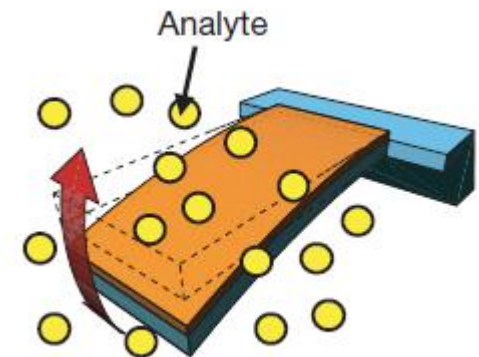
### □ [1] Cantilever

- Thermal actuation
- Wheatstone bridge sensing
- Co-integration

### □ [2] CMUT

- 40-60V DC biasing
- Large area for parallelism
- Amplifier and band-pass filter readout

### □ **This work:** Transimpedance amplifier interfacing a piezoelectric doubly-clamped beam



[1] C. Hagleitner et al, IEEE J. Solid-State Circuits, 37, 1867-1878, 2002.

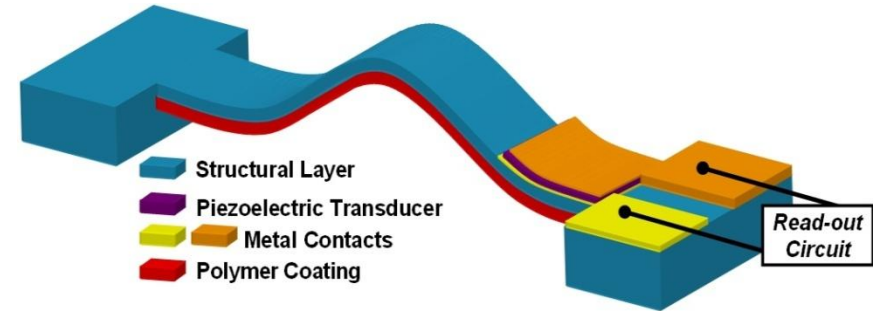
[2] K.K.Park et al, Appl. Phys. Letters, 91, 094102, 2007.

# Internal Doubly-clamped Resonator Background

## □ Piezoelectric transducer

## □ Sensing mechanism

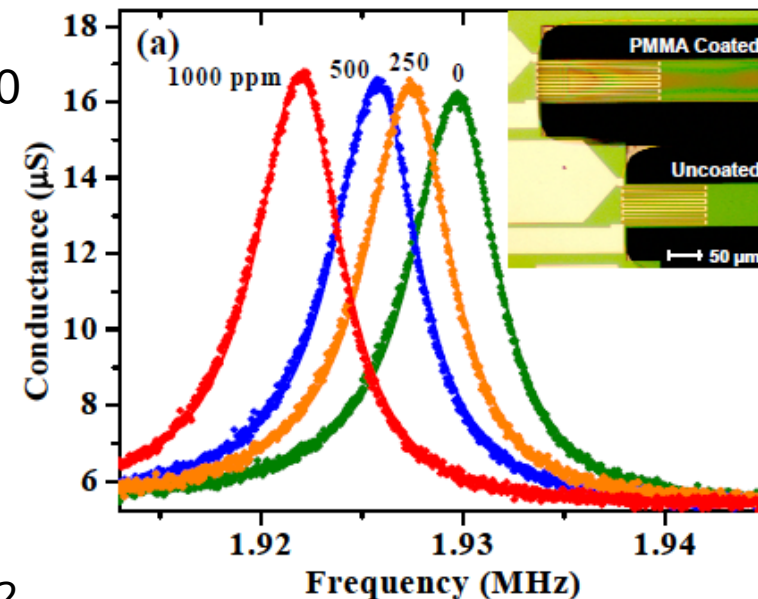
- Coated polymer layer
- Swelling-induced frequency shift



Mass increase  $\Delta m > 0$

Swelling  $\Delta \sigma < 0$

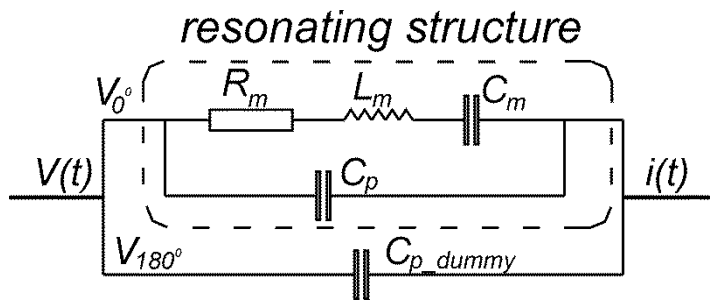
$$\frac{\Delta f_n}{f_n} = \frac{1}{2} \left( -\frac{\Delta m}{m} + \frac{\Delta k}{k} + \frac{\alpha_n \Delta \sigma}{1 + \alpha_n \sigma} \right)$$



D.M. Karabacak *et al*, Lab on a Chip, 2010, 10, 1976-1982

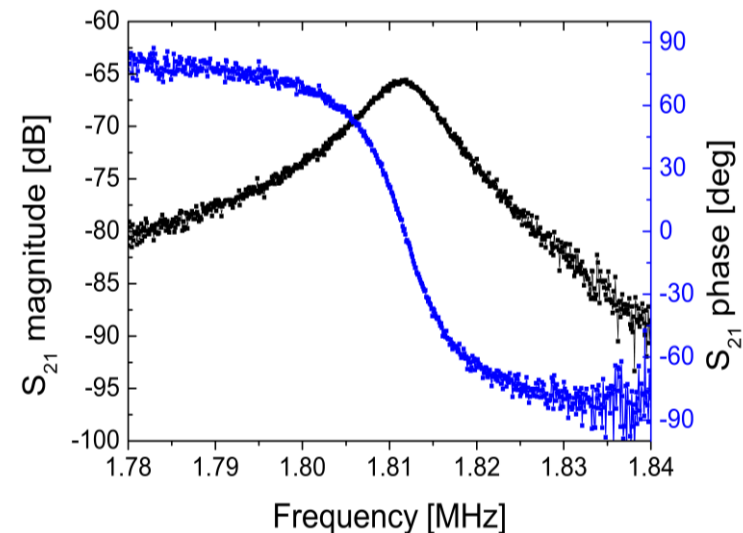
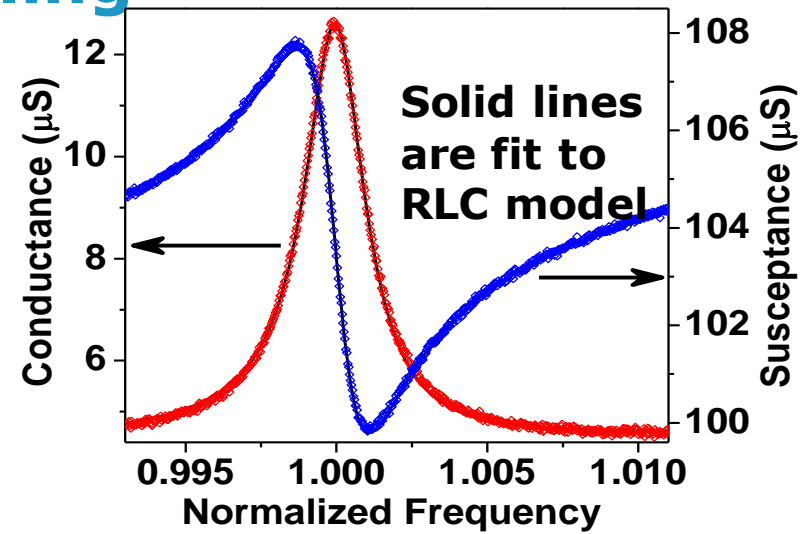
# Resonator Electrical Modeling

## □ Lumped-element model



## □ Parasitic capacitance cancellation

- Integrated dummy capacitance



J. Lee, A. Seshia, Sensors and Actuators A, 2009, 156, 1,36–42

# Sensor Interface Challenges

## □ Resonator Characteristics

Resonance frequency [MHz]	Motional impedance $R_m$ [k $\Omega$ ]	Quality factor Q	Parasitic capacitance $C_p$ [pF]
1.8-2.1	50-150	100-300	3-4

## □ Interface Challenges

- Minimize the parasitic interconnections
  - Define the circuit specifications to account for sensor process variability
- Obtain an optimal detection resolution

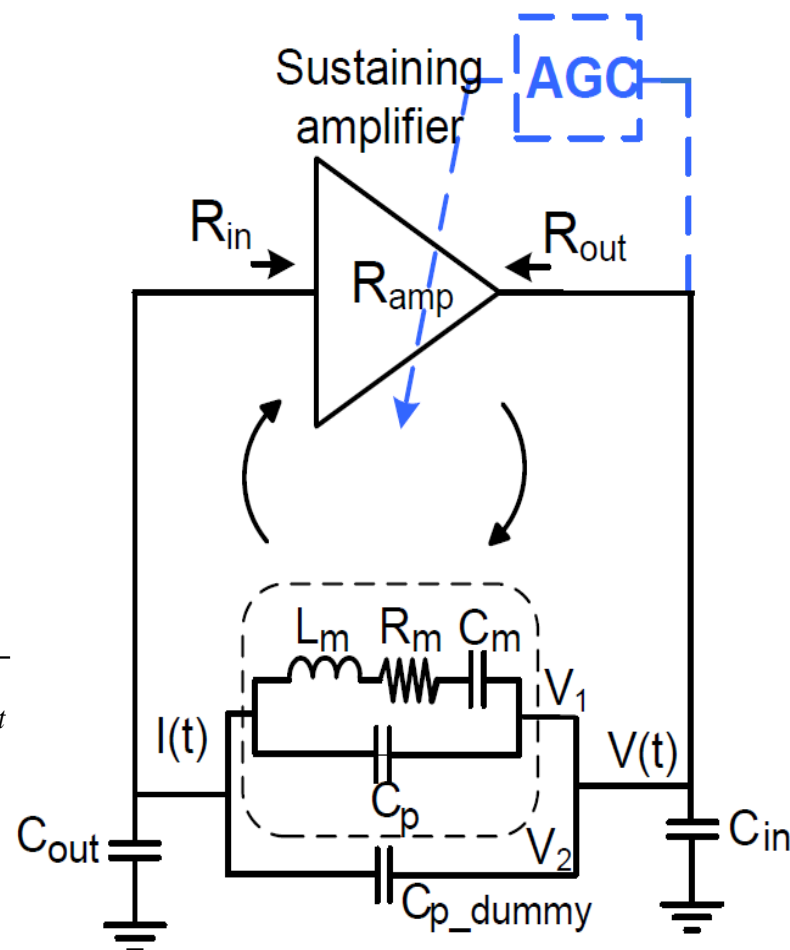
# From a Resonator to an Oscillator

## □ Barkhausen's conditions

- Loop gain  $\geq 1$
- Loop phase = 0

## □ Readout specifications

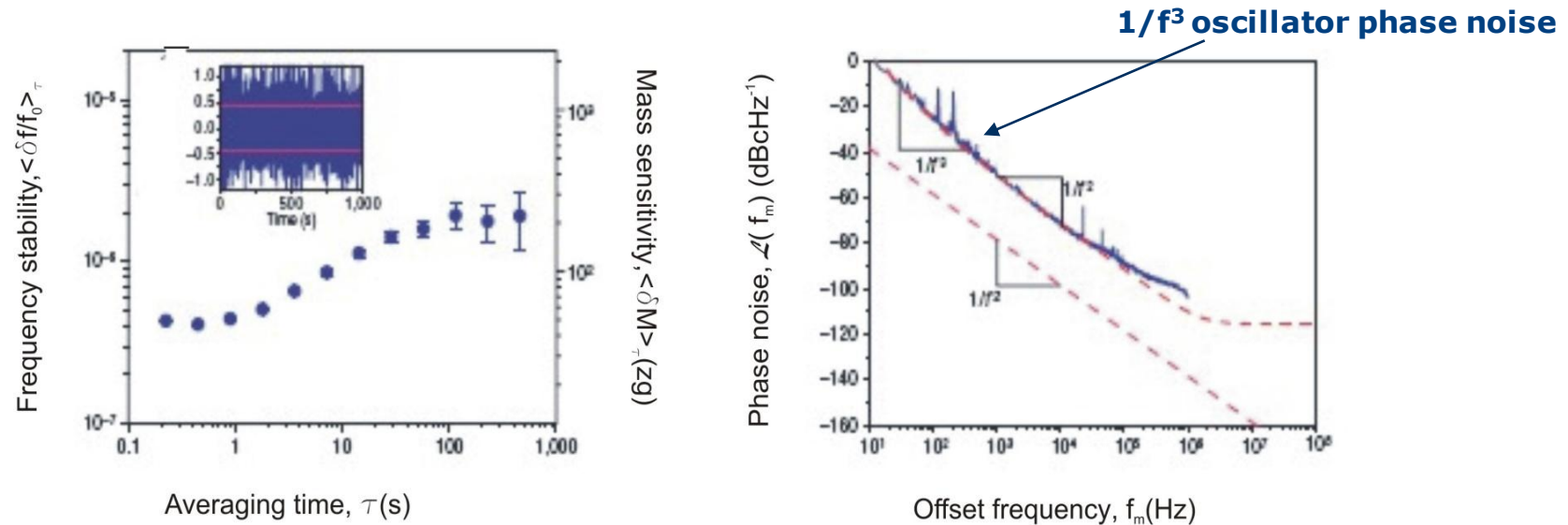
- $R_{\text{amp}} \geq R_m + R_{\text{in}} + R_{\text{out}}$
- Bandwidth  $\geq 5 f_{\text{osc}}$
- Maximum loaded  $Q_l = \frac{R_m \cdot Q}{R_m + R_{\text{in}} + R_{\text{out}}}$
- Loop gain control



→ Allan deviation @2 MHz = 2 Hz → Phase noise?



# From Allan deviation to Phase noise



□ Target Allan deviation  $\langle \frac{\delta f}{f_0} \rangle_\tau = \sigma_y(\tau) = 10^{-6}$

□ In the region of  $\tau^0$  corresponding to flicker of frequency  
 $\sigma_y^2(\tau) = h_{-1} 2 \ln 2 \tau^0$  and  $L(f_m) = \frac{1}{2} h_{-1} f_0^2 f_m^{-3}$

→ **For 2 MHz oscillator**  $L(1k) = -88 \text{ dBc} / \text{Hz}$

→ For NEMSIC 150 MHz resonators →  $L(1k) = -51 \text{ dBc} / \text{Hz}$

X.L Feng *et al*, Nature Nanotechnology, 2008, 3, 342-346

# Oscillator Phase Noise

## □ Phase noise formula

$$L\{f_m\} = 10 \log \left\{ \frac{2kT}{P_o} \cdot \left[ 2 + \frac{\overline{v_{n,ia}^2} / \Delta f}{4kTR_m} (1 + R_m^2 (2\pi f_o)^2 C_i^2) \right] \left[ 1 + \left( \frac{f_o}{2Q f_m} \right)^2 \right] \right\}$$

Phase noise  $\propto 1/P_o$     contribution of  $R_m$  and  $R_f$     contribution of amplifier noise

$v_{n,ia}$  is the amplifier input referred voltage noise

$P_o = \frac{v_o^2}{2R_m}$   $v_o$  is the max output swing of the oscillator  $\sim 100\text{mV}$

$C_i$  is the input parasitic capacitance (few pF)

**→ Minimize parasitic effects and electronic noise contribution**

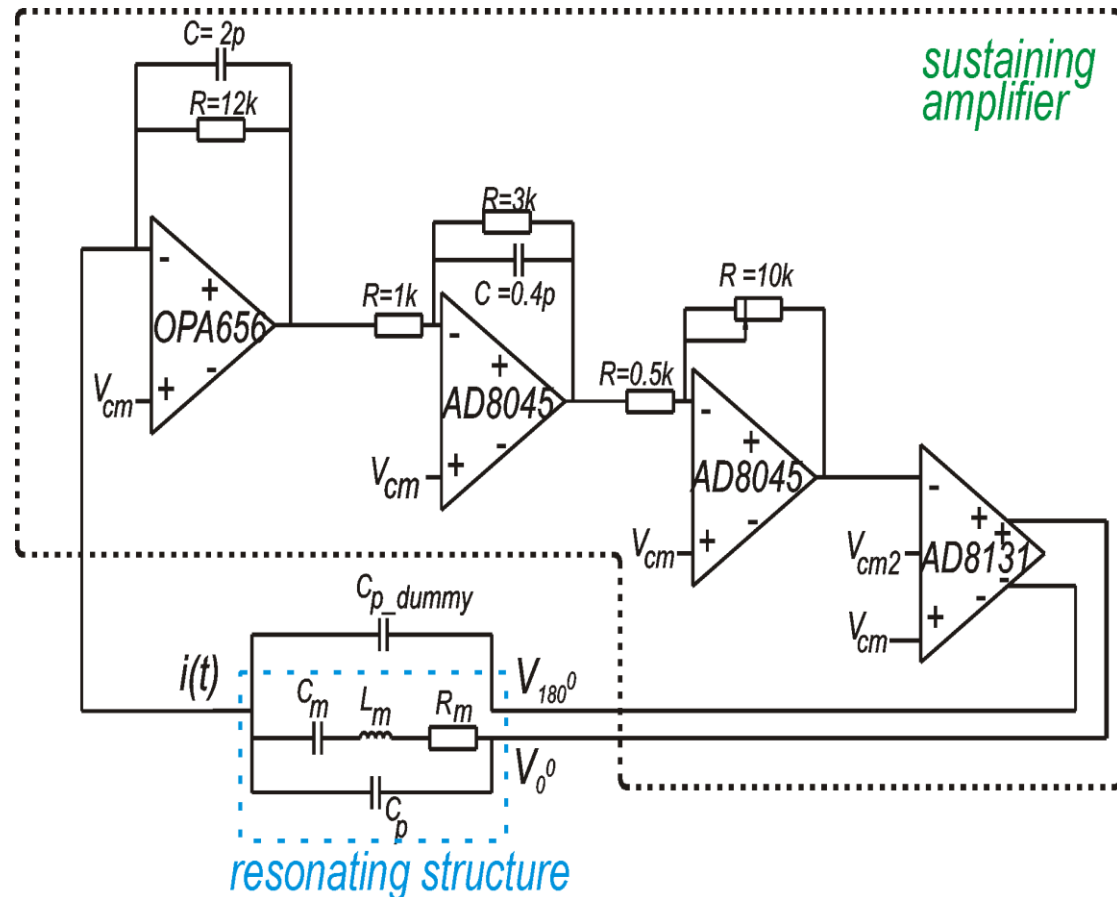
# Discrete Oscillator-based Readout

## □ Readout

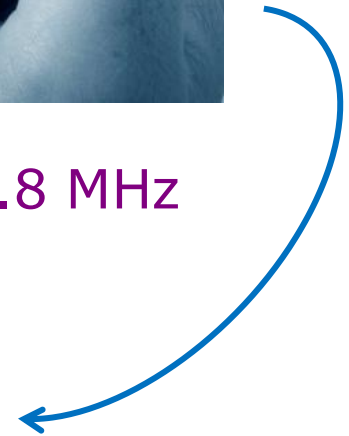
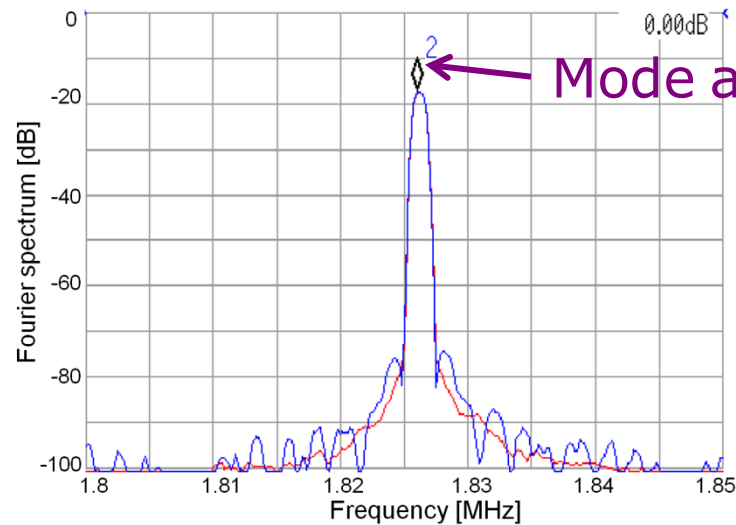
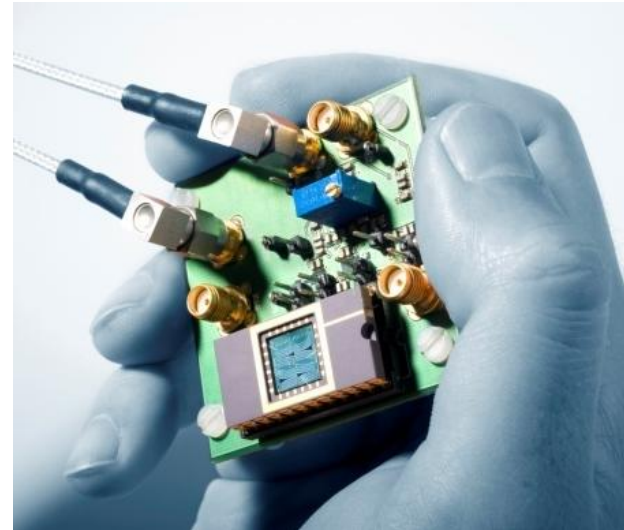
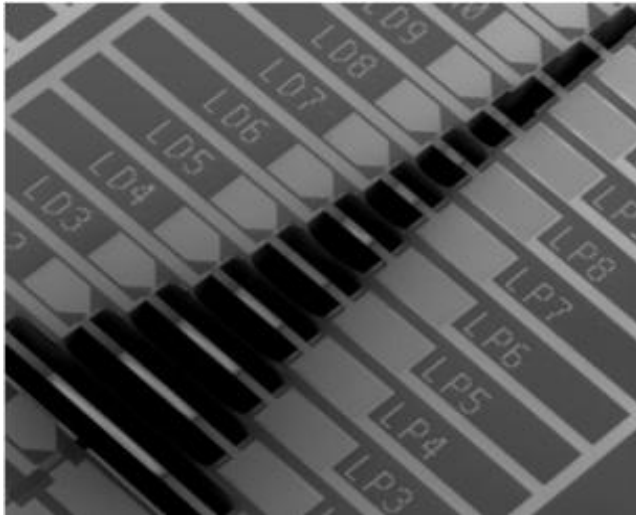
- 4-stage TIA
- Differential outputs

## □ Measurements

- $R_{amp}$  [36 k-720 k $\Omega$ ]
- input noise < 80 nV/sqrt(Hz)
- BW  $\sim$  10 MHz

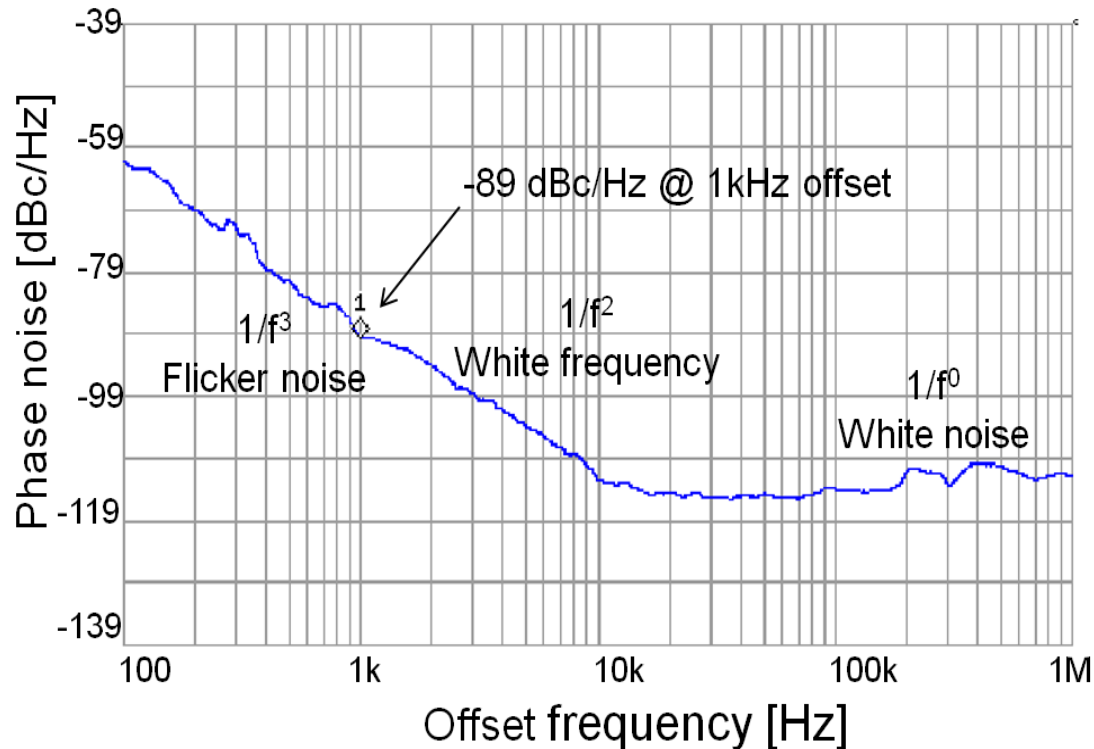


# Discrete Oscillator Characterization



M. Patrascu, J.Pettine et.al, Proc. Eurosensors XXV, accepted for publication, 2011.

# Discrete Oscillator Phase Noise

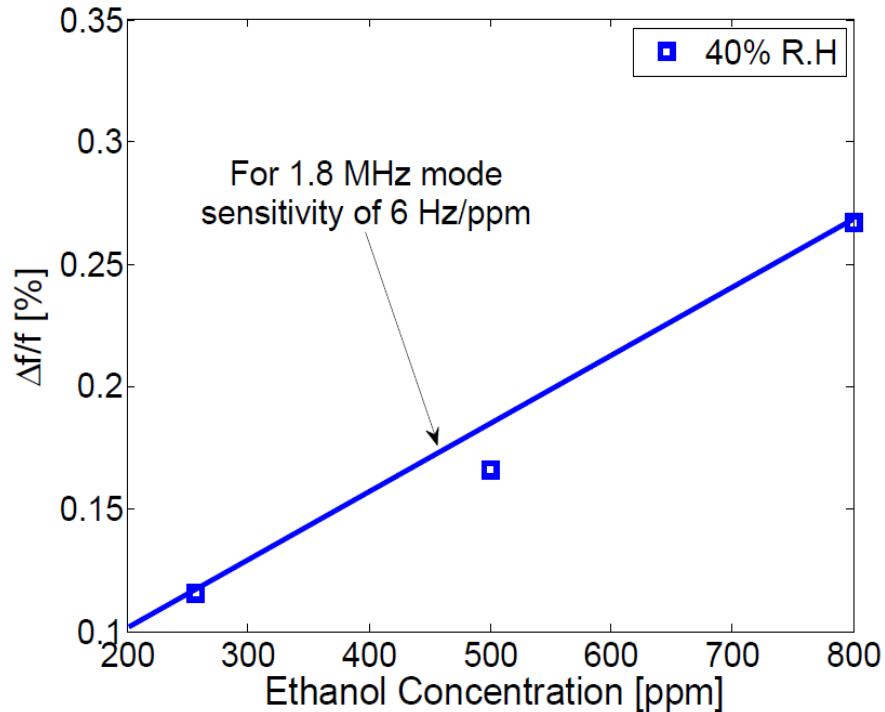


- ❑ Phase noise @ 1 kHz offset = -89 dBc/ Hz
- ❑ Equivalent Allan deviation (1s) ~ 2 Hz

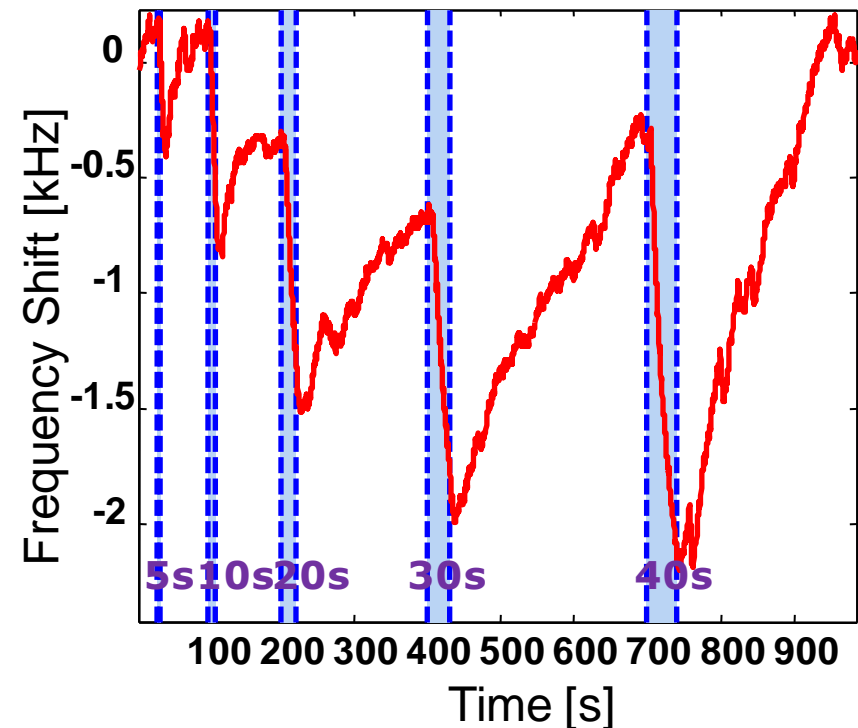
D. Allan et. al, Freq.Control Symp, 1988, 419-425

# Proof of concept with Ethanol

## □ Response to intermittent flows with 1000 ppm of ethanol



Sensitivity ( $S_v$ ) to ethanol  
with (40% RH)=6 Hz/ppm



Good tracking with specific  
frequency shift according to  
the exposure time

# Conclusions

## □ **Design of oscillator-based readout for sensing applications**

- Methodology for specifications definition
- Discrete implementation
- Proof of concept with ethanol detection

## □ **NEMSIC**

- Readout design for NEMSIC resonators (VBFET, Nano-wires) under development
- Characterization of the oscillator and the sensing functionality



**Acknowledgements: M. Patrascu, D. M. Karabacak, M. Vandecasteele**

**Thank you for your attention**

**Any questions ?**

